



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 83938

\*83938\*

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April-27-12 2:52:42 PM

Item ID: D3206-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Pedal Arm  
 Start Date: 27/04/2012 Start Qty: 6.00 \*6\* Cust Item ID:  
 Required Date: 11/05/2012 Req'd Qty: 6.00 \*6\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating m 117338	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3 Memo START TIME: 12:50 FINISH TIME: 3200 F OVEN TEMPERATURE: 1:20	0.00 0.00				7x	0		m 12/05/22
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				7	6		12-5-22
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <del>SP</del> Memo	0.00 0.00				7x			SP 12-5-22

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**Work Order ID 83938****\*83938\***

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April-27-12 2:52:42 PM

Item ID: D3206-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Pedal Arm

Start Date: 27/04/2012 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 11/05/2012 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

0.00

Quality Control

12/5/23 *[Signature]*  
MW 12/05/22

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# Picklist Print

April-27-12 2:52:46 PM

Page 1

Work Order ID: 83938

\*83938\*

Parent Item: D3206-1

\*D3206-1\*

Parent Item Name: Pedal Arm

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP A04.04.15New issueKJ/RF

IPP Rev:B Now On Waterjet 06-12-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M4130NS.125		Purchased	No			100	sf	32.3000	0.176	1.111579	1.5		

\*M4130NS 125\*

\*\*

4130 Sheet .125 (11GA)

B125-20

Location

Loc Qty

Loc Code

MAT019

32.3

103505

32.3

103505

7

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DART AEROSPACE LTD		Work Order:	83938
Description: Pedal Arm		Part Number:	D3206-1
Inspection Dwg: D3206 Rev: A		Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.191	+0.005/-0.001	.191	L		V B02	
Ø0.257	+0.006/-0.001	.257	8		V	
0.600	+/-0.010	.606	2		V	
5.350	+/-0.010	5.354	2		V	
3.350	+/-0.010	3.351	2		V	
1.400	+/-0.010	1.402	2		V	
0.610	+/-0.010	.614	2		V	

Measured by: B	Audited by: S	Prototype Approval:	N/A
Date: 12-5-26	Date: 12/05/22	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.05	New Issue	KJ/JLM	

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

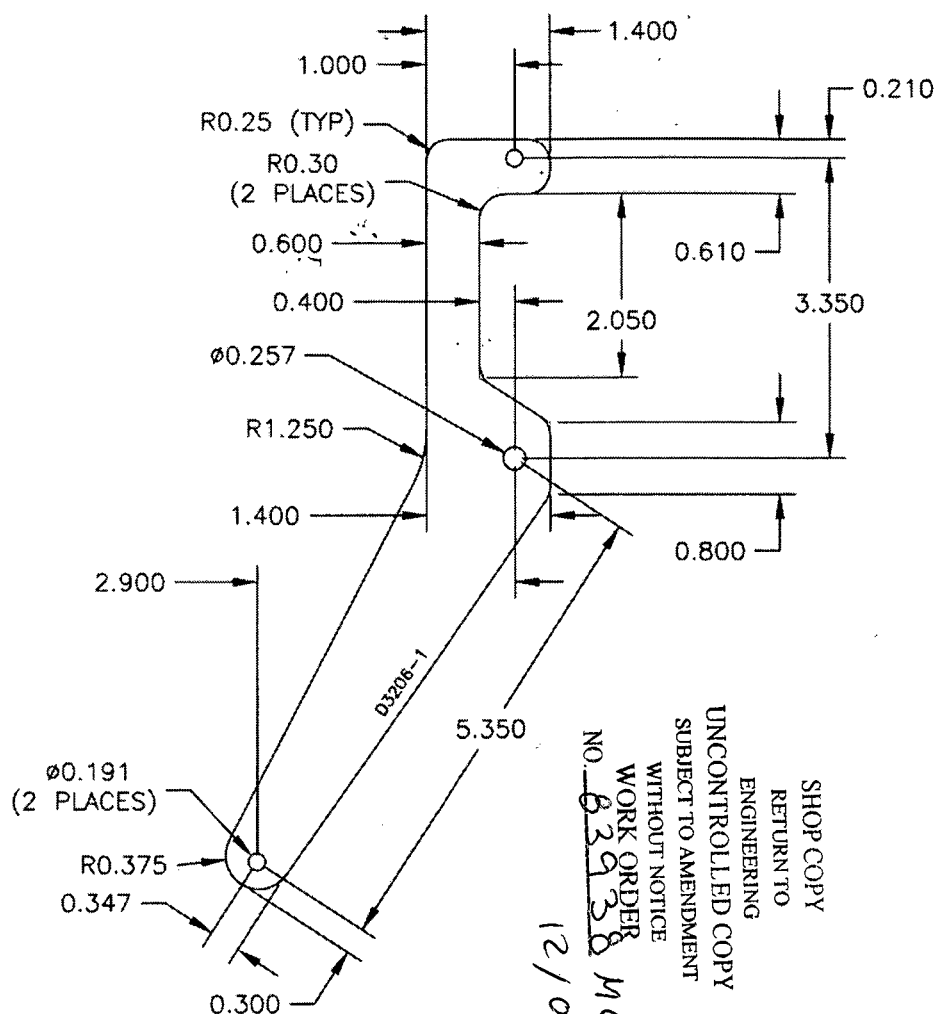
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3206	REV. A SHEET 1 OF 1
DATE 04.01.27		TITLE PEDAL ARM	SCALE 1:2
A	04.01.27	NEW ISSUE	

RELEASED  
*[Signature]*



NOTES:

- 1) BREAK ALL UNMARKED SHARP CORNERS 0.005 TO 0.010
- 2) MATERIAL: AISI 4130N SHEET, 11 GAUGE (M4130N-S125)
- 3) FINISH POWDER COAT GREY SANDEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 4) ENGRAVE DART P/N AS SHOWN
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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# Dart Aerospace Ltd

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